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Part# 801390
2006 Chevy HHR Full Replacement Billet Grille
Installation Instructions

Hardware Kit: (3) Powder Coated Brackets (5) 1 ¼ Fully Threaded Studs
(5) K-Lock Nuts (3) #8 Screws (3) Speed Clips

Step 1: Remove the factory grille shell.

Step 2: Loosely attach the powder coated brackets to the upper mounting points in the factory opening using the # 8 screws and speed clips. Do not fully tighten as some adjustment may be necessary.

Step 3: Secure the fully threaded studs to the backside of the billet grille.

Step 4: Place the billet grille into the factory grille opening. The two lower fully threaded studs go directly through factory mounting points (Figure 1). The three upper fully threaded studs mount to the powder coated brackets (Figure 2).



Figure 1



Figure 2

Step 5: Center the billet grille into the opening and note the location of the powder coated brackets. Remove the billet grille and secure the powder coated brackets to the vehicle.

Step 6: Place the billet grille into the factory opening, making sure that it is centered. Attach the k-lock nuts to the fully threaded studs.

Step 7: Secure all hardware. The blades on the billet grille may touch the vehicle before the mounting points appear tight. This is normal due to the design of vehicle and will not affect the look of the grille or the integrity of the grille. **Do Not Over Tighten!!!**



Installation Is Now Complete!!!!